

Technical Data Sheet

# Ferro Pp LPP20BN40BK

Polypropylene  
LyondellBasell Industries  
Engineering Plastics

General	
Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.06	1.06 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	26 g/10 min	26 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	60 %	60 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	230000 psi	1590 MPa	
Tangent : 73°F (23°C)	242000 psi	1670 MPa	
Flexural Strength (73°F (23°C))	5800 psi	40.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.0 ft·lb/in	53 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	15 ft·lb/in	810 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	95.0 in·lb	10.7 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	211 °F	99.4 °C	
264 Psi (1.8 Mpa), Unannealed	138 °F	58.9 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

**Notes**

These are typical property values not to be construed as specification limits.